



RZR 570/800 Front Bumper - Baja (BX) Option

Polaris RZR 570/800 | 2008-2014

Part #: 5401331

Rev. 091516

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SAFETY WARNING

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

WHY BUY RT PRO UTV

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



RTP5401331		
Part #	Description	QTY
04356	RZR 800 Front Bumper - Baja	1
04349	RZR 800 Front Bumper Bash Plate	1
04303	Logo Backer Plate	1
04350	RZR 800 Front Bumper Rigid Arm - DRV	1
04351	RZR 800 Front Bumper Rigid Arm - PASS	1
04023	0.625 x .095 x 0.5 Sleeve	2

RTP5401331 - Bolt Pack		
Part #	Description	QTY
R150	Bolt Pack	1
	10-24 x 3/4" BHCS	4
	10-24 nylock nut	4
	M10-1.5 x 40mm hex bolt	2
	3/8" lock washer	2
	3/8"-16 x 1" hex bolt	4
	3/8"-16 x 1-3/4" hex bolt	4
	3/8"-16 x 1" BHCS	4
	3/8"-16 nylock nut	12

FITMENT NOTES

Baja (BX) Option - This is the same bumper as the MX only with a longer main tube and additional tubing structure above the main tube to provide optimal protection for the body suspension and radiator from brush, debris and impacts

SPECIAL TOOLS

25/64" Drill bit

INSTALLATION TIME

Approximately 4 hours
Medium Difficulty

INSTALLATION INSTRUCTIONS

1. Remove RZR hood assembly per service manual.
2. Before installing bumper, install the bash plate and logo backer to the base of the bumper with the supplied hardware button head hardware and nyloc nuts.
3. Remove the front two bolts from the bottom of the front differential and discard. Using the supplied M10 x 40mm hex bolts, lock washers and 1/2" long spacers install the base of the bumper in to the two open holes and tighten the hardware almost totally tight.

Figure 1



Figure 2



4. Using the supplied 5/16 x 7/8" socket head bolts and nyloc nuts, attach the rigid arms to the bumper tightly.
5. Fit the mounting plates up to the dash bar on the RZR chassis as evenly as possible and mark or center punch the hole locations.

Figure 3



6. Drill the holes to one size over 3/8" through the first surface of the dash tube. (You do not need to drill through both walls of the tube.)
7. Once the holes are drilled you can use the supplied 3/8" hex bolts and nyloc nuts to fasten the rigid arms to the chassis.
8. After all the hardware is installed go over the entire bumper and make sure all the mounting hardware is tightened down.
9. Reinstall the hood assembly and the job is complete.

THANK YOU FOR YOUR BUSINESS!

For questions or additional information feel free to call and ask for tech support or email us through our website at: rtproutv.com/contact



Show Us Your Ride!

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!