



Rear Bumper

Polaris XP 1000/ XP1000 Turbo | 2014 - 2017

Part #: 5401716

Rev. 071520

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SAFETY WARNING

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/reassembly procedures and post installation checks must be known.

WHY BUY RT PRO UTV

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



RTP1004K		
Part #	Description	QTY
04222	Rear Bumper Base	1
04226	Rear Bumper Baja Top	1
04227	Rigid Mount DRV	1
04228	Rigid Mount PASS	1
04196	Flange Clamp	2
04306	Aluminum Step Bushing	2
R148	Bolt Pack	
	3/8-16 x 1" Button Head Bolt	11
	3/8-16 Nylock Nut	11
	3/8" SAE Flat Washer	11
	5/16-24 x 7/8" Socket Head Bolt	8
	5/16-24 Nylock Nut	8

RTP1003k		
Part #	Description	QTY
04222	Rear Bumper Base	1
04223	Rear Bumper MX Top	1
04224	Rigid Mount DRV	1
04225	Rigid Mount PASS	1
04196	Flange Clamp	2
04306	Aluminum Step Bushing	2
R149	Bolt Pack	
	3/8-16 x 1" Button Head Bolt	13
	3/8-16 Nylock Nut	11
	3/8" SAE Flat Washer	11
	3/8" Lock Washer	2
	5/16-24 x 7/8" Socket Head Bolt	8
	5/16-24 Nylock Nut	8

FITMENT NOTES

Works on 2014-2017 Polaris XP 1000 / XP1000 Turbo.

SPECIAL TOOLS

None

INSTALLATION TIME

Approximately 1.5 hours
Easy Difficulty

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean level surface and ensure the vehicle is shifted in to park.
2. Align the bottom of the bumper with the holes in the frame between the radius rods as shown in Figure 1. Mark two upper holes and drill out so it will fit at 3/8" Bolt.
3. Insert aluminum step washer through the front side of the frame, rearward, into the bottom holes. Fasten using the included 3/8" hardware through the aluminum step washer in the bottom holes and through the drilled holes. Do not tighten.

Note: Using a centering bar helps align the bumper holes with the factory holes in the frame.

4. Slide the top bumper portion onto the base by sliding it from the back of the machine forward. Fasten top bumper to the base by inserting the 3/8 hardware through the top plate of the bumper. Torque to 30 ft lbs.
5. Insert the rigid mounts into the front hollow portion of the bumper so they align with the holes in the face. If you are running the MX style bumper you must also align the outside plates to the horns that come off the bumper. Rigid mounts flange clamps must align with the frame as shown in figure 2. Fasten rigid mounts to the bumper using included 3/8" hardware. If running a MX bumper, use 3/8 button head bolts and lock washers to mount the rigid mounts to the horns of the bumper.

Figure 1



FIGURE 2



6. Fasten the rigid mounts to the frame using the provided flange clamps and 5/16 hardware. Torque 5/16 hardware to 26 ft lbs.
7. Torque remaining 3/8" hardware to 30 ft-lbs.

THANK YOU FOR YOUR BUSINESS!

For questions or additional information feel free to call and ask for tech support or email us through our website at: rtproutv.com/contact



Show Us Your Ride!

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!