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## **RZR 170 Rear Bumper Brace**

**Polaris RZR 170 | 2009+**

**Part #: 5401748**

**Rev. 091516**

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### **SAFETY WARNING**

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

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### **WHY BUY RT PRO UTV**

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



| RTP5401748 |                                 |     |
|------------|---------------------------------|-----|
| Part #     | Description                     | QTY |
| 04347      | RZR 170 Rear Bumper Brace Clamp | 2   |
| 04352      | RZR 170 Rear Bumper Brace       | 1   |

| RTP5401748 - Bolt Pack |                     |     |
|------------------------|---------------------|-----|
| Part #                 | Description         | QTY |
| R159                   | Bolt Pack           | 1   |
|                        | 5/16"-18 x 1" SHCS  | 4   |
|                        | 5/16"-18 nylock nut | 4   |

## FITMENT NOTES

The rear bumper brace will NOT fit the 2015+ models without modification to the mount on the frame

## SPECIAL TOOLS

N/A

## INSTALLATION TIME

Approximately 1 hours  
Easy/Medium Difficulty

## INSTALLATION INSTRUCTIONS

1. First remove the lowest two screws at the bottom of the tail light valiance. The lower bracket slides between the valiance and the metal brackets. The OEM screws are re-used. Wait to tighten these until the upper clamps have all the hardware started.

**Figure 1**



2. The clamps mount around the tube that braces the rear upper shock mount. Lightly attached these until all hardware is in place.

*Note: We have changed the angle of the clamps since these pictures were taken to compensate for clearance of the OEM recall airbox.*

**Figure 2**



3. Tighten the screws in the valiance and then the bolts for the clamps.
4. Send the kids back out with the assurance that the rear of the machine is now substantially better protected.

**Figure 3**



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## **THANK YOU FOR YOUR BUSINESS!**

For questions or additional information feel free to call and ask for tech support or email us through our website at: [rtproutv.com/contact](http://rtproutv.com/contact)



### **Show Us Your Ride!**

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!