



ACE XC NERF BARS

POLARIS ACE XC | 2017

Part #: RTP5401806

Rev. 030717

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SAFETY WARNING

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

WHY BUY RT PRO UTV

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



RTP5401806		
Part #	Description	QTY
04555	ACE XC NERF BAR DRV	1
04556	ACE XC NERF BAR PASS.	1
04066	SPACER SLEEVE	4
R180	BOLT PACK	1

FITMENT NOTES

None

SPECIAL TOOLS

None

INSTALLATION TIME

Approximately 1 hours
LOW Difficulty

INSTALLATION INSTRUCTIONS

1. Slide front bung into frame sleeve shown in Figure 1.

Figure 1



2. Center rear bracket on frame as shown in Figure 2 and mark holes to drill. *Using a 25/64 drill bit*, drill through both walls of the frame channel.

Figure 2



3. Slide front bung back into frame and align the rear bracket with the holes. Insert the provided spacers in the back channel and slide the 3/8-16 x 2" through nerf bar plate, frame and spacers as shown in Figure 3

Figure 3



4. Attach the top nerf bar sleeve to the frame tab as shown in Figure 4 using the 5/8-18 x 1" bolt. If you have doors installed, this hardware will go through the door bracket as well.

Figure 4



5. Install the 3/8-16 x 7/8" bolt and lock washer through the bottom of the frame into the front nerf bar bung as shown in Figure 5

Figure 5



6. Repeat steps on passenger side.

THANK YOU FOR YOUR BUSINESS!

For questions or additional information feel free to call and ask for tech support or email us through our website at: rtproutv.com/contact



Show Us Your Ride!

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!