



RZR XP 1000 Nerf Bars

Polaris RZR XP 1000 | 2014+

Part #: 5401825

Rev. 091516

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SAFETY WARNING

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

WHY BUY RT PRO UTV

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



RTP5401825		
Part #	Description	QTY
04229	XP1 Nerf Bar - DRV	1
04230	XP1 Nerf Bar - PASS	1
04231	Nerf Bar Rigid Mount - DRV	1
04232	Nerf Bar Rigid Mount - PASS	1
04233	Nerf Bar Logo Plate	2
04234	Nerf Bar Clevis	2
04187	1.5" Flange Clamp 2-Hole	2

RTP5401825 - Bolt Pack		
Part #	Description	QTY
R154	Bolt Pack	1
	3/8"-16 x 1" BHCS	6
	3/8"-16 nylock nut	4
	3/8" SAE flat washer	4
	5/16"-24 x 7/8" SHCS	8
	5/16"-24 nylock nut	8

FITMENT NOTES

Fits all 2 seat RZR XP 1000

SPECIAL TOOLS

5/8" Drill bit

INSTALLATION TIME

Approximately 1.5 hours
Medium Difficulty

INSTALLATION INSTRUCTIONS

1. This installation requires no tear down unless you have another style nerf bar currently installed. Our nerf bars mount to the three stock location points and have a rigid arm that connects the rear of the nerf bar to the frame. The picture below shows what is needed to install a complete passenger side. If you have a pair of all the components shown below you are ready to begin.

Figure 1



2. To begin, drill out the front hole using a 5/8" drill bit. Make sure that this hole is concentric with the stock hole on the frame.

Figure 2



3. After you drill out the front hole, you are ready to install the nerf bar onto your machine. Each post on the nerf bar has a machined male pin that will fit in each of the stock nerf bar holes. Once these pins are located in the holes, the stock hardware can be installed to hold the nerf bar in place.

Figure 3



4. The next step is to install the front bracket that holds the front pin firmly to the frame. See illustration below. If the pin does not go through the frame as shown below, refer back to step two. Install the bracket and fasten with provided 3/8" x 1" button heads screw with lock washer.

Figure 4



5. You are now ready to install the rigid arm on the rear. The flat part of the rigid arm is fastened behind the RT logo with the silver backer plate going in between. Once rigid arm is in place, loosely install 3/8" x 1" button head screw and nyloc nuts in holes located by the RT logo.

Figure 5



Figure 6



6. The final step is to install the back of the flange clamp around the frame using the provided 5/16" x 7/8" socket head screws and nyloc nuts. Once flange clamp is tight, tighten the hardware on the RT logo Plate.
7. Repeat same process on opposite side.

Figure 7



THANK YOU FOR YOUR BUSINESS!

For questions or additional information feel free to call and ask for tech support or email us through our website at: rtproutv.com/contact



Show Us Your Ride!

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!