



RZR Stepped Washers for Chassis Pivot Points

Polaris RZR | 2008+

Part #: 5500115

Rev. 082516

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SAFETY WARNING

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

WHY BUY RT PRO UTV

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



RTP5500115

Part #	Description	QTY
04307	Stepped Weld Washer (sold individually)	

FITMENT NOTES

N/A

SPECIAL TOOLS

5/8" or Step drill/uni-bit
Welder
Grinder

INSTALLATION TIME

Medium/hard Difficulty

INSTALLATION INSTRUCTIONS

This is a DIY (Do it Yourself) product. There are multiple ways to do this so these are just some of our recommendations:

1. Use a 5/8" drill bit or step drill/uni-bit to enlarge the holes in the chassis.
2. If your chassis holes are "egged" out, drill out the holes as centered as possible. Then use the inner pivot sleeve and the bolts to mock up the stepped washers. You can usually measure against the chassis across the length of the sleeve to get the pivot holes set straight again.
3. Drill/grind chassis holes oversized if needed for alignment.

4. When welding the stepped washers, it is not necessary to weld 360° around them. We've had good luck with only 3 or 4 solid tacks or short beads. This keeps the temperature down and makes welding in inaccessible areas much less frustrating.
5. When finished welding. Make sure the surfaces of both sides of the stepped washers are clean and flat with no welding burrs or BB's. Also make sure the insides of the holes are all clean.
6. Make sure the back side of the washer is flush w/ the chassis tabs before reassembly. Grind flat if needed.
7. Satin Black is a good color match to touch up the chassis paint.

THANK YOU FOR YOUR BUSINESS!

For questions or additional information feel free to call and ask for tech support or email us through our website at: rtproutv.com/contact



Show Us Your Ride!

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!