



## #3200, 7200 Installation Instructions 2003-2008 Dodge 2500/3500 4wd Single Steering Stabilizer

### **Read and understand all instructions and warnings prior to installation of product and operation of vehicle.**

Zone Offroad Products recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known. Minimum tool requirements include the following: Assorted metric and standard wrenches, hammer, hydraulic floor jack and a set of jack stands. See the "Special Tools Required" section for additional tools needed to complete this installation properly and safely.

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#### » **PRODUCT SAFETY WARNING**

Certain Zone Suspension Products are intended to improve off-road performance. Modifying your vehicle for off-road use may result in the vehicle handling differently than a factory equipped vehicle. Extreme care must be used to prevent loss of control or vehicle rollover. Failure to drive your modified vehicle safely may result in serious injury or death. Zone Offroad Products does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

You should never operate your modified vehicle under the influence of alcohol or drugs. Always drive your modified vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Always wear your seat belt.

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#### » **TECHNICAL SUPPORT**

*Live Chat* provides instant communication with Zone tech support. Anyone can access live chat through a link on [www.zoneoffroad.com](http://www.zoneoffroad.com).

[www.zoneoffroad.com](http://www.zoneoffroad.com) may have additional information about this product including the latest instructions, videos, photos, etc.

Send an e-mail to [tech@zoneoffroad.com](mailto:tech@zoneoffroad.com) detailing your issue for a quick response.

**888.998.ZONE** Call to speak directly with Zone tech support.

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#### » **PRE-INSTALLATION NOTES**

1. Special literature required: OE Service Manual for model/year of vehicle. Refer to manual for proper disassembly/reassembly procedures of OE and related components.
2. Adhere to recommendations when replacement fasteners, retainers and keepers are called out in the OE manual.
3. Larger rim and tire combinations may increase leverage on suspension, steering, and related components. When selecting combinations larger than OE, consider the additional stress you could be inducing on the OE and related components.
4. Post suspension system vehicles may experience drive line vibrations. Angles may require tuning, slider on shaft may require replacement, shafts may need to be lengthened or trued, and U-joints may need to be replaced.
5. Secure and properly block vehicle prior to installation of Zone Offroad Products. Always wear safety glasses when using power tools.
6. If installation is to be performed without a hoist, Zone Offroad Products recommends rear alterations first.
7. Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle attitude. Always measure the attitude prior to beginning installation.

## **Kit Contents**

Qty	Part
1	Stabilizer Cylinder
2	Bushing
1	0.625 x 0.075 x 1.375 Sleeve
1	Tapered Stud Pack

## ***Installation Instructions***

1. Park the vehicle on a clean, flat surface and block the rear wheels for safety.
2. Disconnect the factory steering stabilizer from the passenger's side axle mount and the tie rod. The tie rod mount is a tapered stud. Remove the nut and strike the tie rod near the stud to unseat the taper. A pickle fork can also be used if available. Save the axle mount hardware.
3. Locate the new provided tapered stud pack. Install the tapered end of the stud into the tie rod and fasten with the provided flange nut. Torque nut to 55 ft-lbs.
4. Locate the new stabilizer cylinder, bushings and sleeve. Lightly grease and install the bushings into the cylinder eyes. Lightly grease and install the steel sleeve into the BODY end of the stabilizer.
5. Attach the BODY end of the new stabilizer to the factory passenger's side axle mount with the original hardware. Torque hardware to 55 ft-lbs.
6. Install the provided large ID washer on the new tapered stud followed by the ROD end of the new stabilizer. Fasten with the small ID washer and flange nut. Torque nut to 55 ft-lbs.
7. Check all hardware for proper torque. Perform a steering sweep to check for proper cylinder clearances.
8. Check all hardware after 500 miles.