



INSTALLATION INSTRUCTIONS

Product: HD Front Adjustable Track Bar Rebuild Kit

Part Number: JKS7204

Applications: JKSOGS129

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Welcome

CONGRATULATIONS on purchasing a Track Bar Rebuild Kit from JKS Manufacturing. We are committed to providing you with the best products available and your satisfaction is our first priority.

PLEASE READ these Installation Instructions carefully, and save them for future reference, as they contain important installation and maintenance information.

Tools Required

- H Frame Press
- Internal Snap Ring Pliers

Parts

| Description | QTY |
|----------------------|-----|
| Misalignment Spacer | 2 |
| 7/8" COM Bearing | 1 |
| Retaining Ring | 1 |
| Sleeve | 1 |
| Polyurethane Bushing | 2 |
| Track Bar Decal | 1 |

Installation

□ TRACK BAR REMOVAL

- Securely block wheels to prevent accidental movement of vehicle.
- Remove track bar from vehicle. Original installation instructions can be referenced if necessary.

□ COM BEARING

□ 1. REMOVAL

- Remove the misalignment spacers from the COM bearing.
- Using internal snap ring pliers, remove the snap ring that is retaining the COM bearing.
- Using a H Frame press and appropriate press tooling or an appropriately sized socket, press out the old COM bearing.
- Align the press plates such that the bearing has somewhere to go when being pressed out.

□ 2. INSTALLATION

- Align the track bar eye and new COM bearing.
- Using appropriate press tooling or socket press in the new bearing.
- Ensure that the bearing is fully seated to that the snap ring can be installed.

Make sure the snap ring groove is not damaged before proceeding

- Using internal snap ring pliers, install the new snap ring. Verify that it is fully seated.
- Install the new misalignment spacers.

❑ **POLYURETHANE BUSHINGS**

❑ **1. REMOVAL**

- Press the sleeve out from the polyurethane bushing halves.
- Using a screwdriver, pry out the two bushing halves.
- Clean any corrosion or debris from the inner surface.

❑ **2. INSTALLATION**

- Liberally apply grease to the surface of the bushings.
- Press in two bushing halves into the track bar with the lip toward the outside of the track bar.
- Apply grease to the sleeve and insert into the polyurethane bushing halves..

❑ **FINAL STEPS**

- Reinstall track bar. Reference original installation instructions if necessary.
- Verify jam nut is tight and did not move.
- If needed, a replacement decal is included.

Maintenance

Check torque specifications regularly.

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