



RZR XP1000/900S/1000S Winch Mount Front Bumper Rigid Mount Upgrade

Polaris RZR XP 1000, 900S, 1000S | 2014-2016

Part #: 5401323

Rev. 111219

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SAFETY WARNING

RT Pro UTV recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

WHY BUY RT PRO UTV

Great off-road driving and racing comes with having the most rugged and durable machine in the pack.

RT Pro UTV performance enhancing products will make your off-road machine stronger, tougher and safer so you can have more fun and less breakdowns.

For over a decade, RT Pro UTV staff have been taking brand new UTVs and driving them to their breaking point. When they bend, break or falter, we take them back to shop and create a fix that stops the problem from happening again.

There is no other company in the industry that puts more thought, engineering and design innovation into their products than we do. Our team is made up of off-road racers, mechanical engineers and talented fabricators who live and breathe all things motorsport. Above all, we share a passion for innovation, quality construction and getting things right.

All of our products are designed for assembly by weekend warriors with normal garage tools and the occasional spot-weld. Assembly directions are complete and thorough.

Remember, when you buy a RT Pro UTV product for your UTV, all of the parts have been designed and manufactured in the United States with U.S. steel and other high quality American components.



RTP5401323		
Part #	Description	QTY
04185	Rigid Mount	1
04186	Bumper Light Mount	1
04187	Flange Clamp	2

R134 - Bolt Pack		
Part #	Description	QTY
R134	Rigid Mount Bolt Pack	1
	3/8-16 x 1-1/2" Button Head Bolt	2
	3/8-16 x 1" Button Head Bolt	2
	3/8-16 Nylock Nut	4
	5/16-24 x 7/8" Socket Head Bolt	8
	5/16-24 Nylock Nut	8

FITMENT NOTES

This product is designed to work WITH our RZR XP 1000 / RZR 900 Winch Mount Front Bumpers. This kit WILL NOT mount to the RZR without our front bumper. This kit will not fit the 2017+ XP turbo models.

SPECIAL TOOLS

None

INSTALLATION TIME

Approximately 1 hours
Medium Difficulty

INSTALLATION INSTRUCTIONS

1. Park the vehicle on a clean, level surface and ensure the vehicle is shifted into park.
2. Unplug the front headlight plugs from the front fascia.
3. Remove Hood.
4. Remove front fascia from machine, retain factory hardware.

5. Install rigid mount as shown in Figure 1. Clamp to frame tubing using the supplied flange clamps and 5/16-24 Hardware. Do not tighten hardware.

Figure 1



6. Remove grill from front fascia and cut out holes using included template.
7. Install front fascia by allowing the rigid mount to protrude through the grill area (Figure 2) Fasten using factory hardware.

Figure 2



8. Slide grill with cutout holes onto rigid mount and snap into place (Figure 3)

Figure 3



9. Install front bumper.
10. Install bumper light mount onto rigid mount and bumper as shown in Figure 4. Use the 3/8-16 x 1" button head bolts to install light mount onto the bumper and the 3/8-16 x 1-1/2" button head bolts onto the rigid mount clevis.

Figure 4



11. Torque 3/8" hardware to 40 ft-lbs. Torque 5/16" hardware to 25 ft-lbs.
12. Plug in frame side wiring into headlights.
13. Install hood.

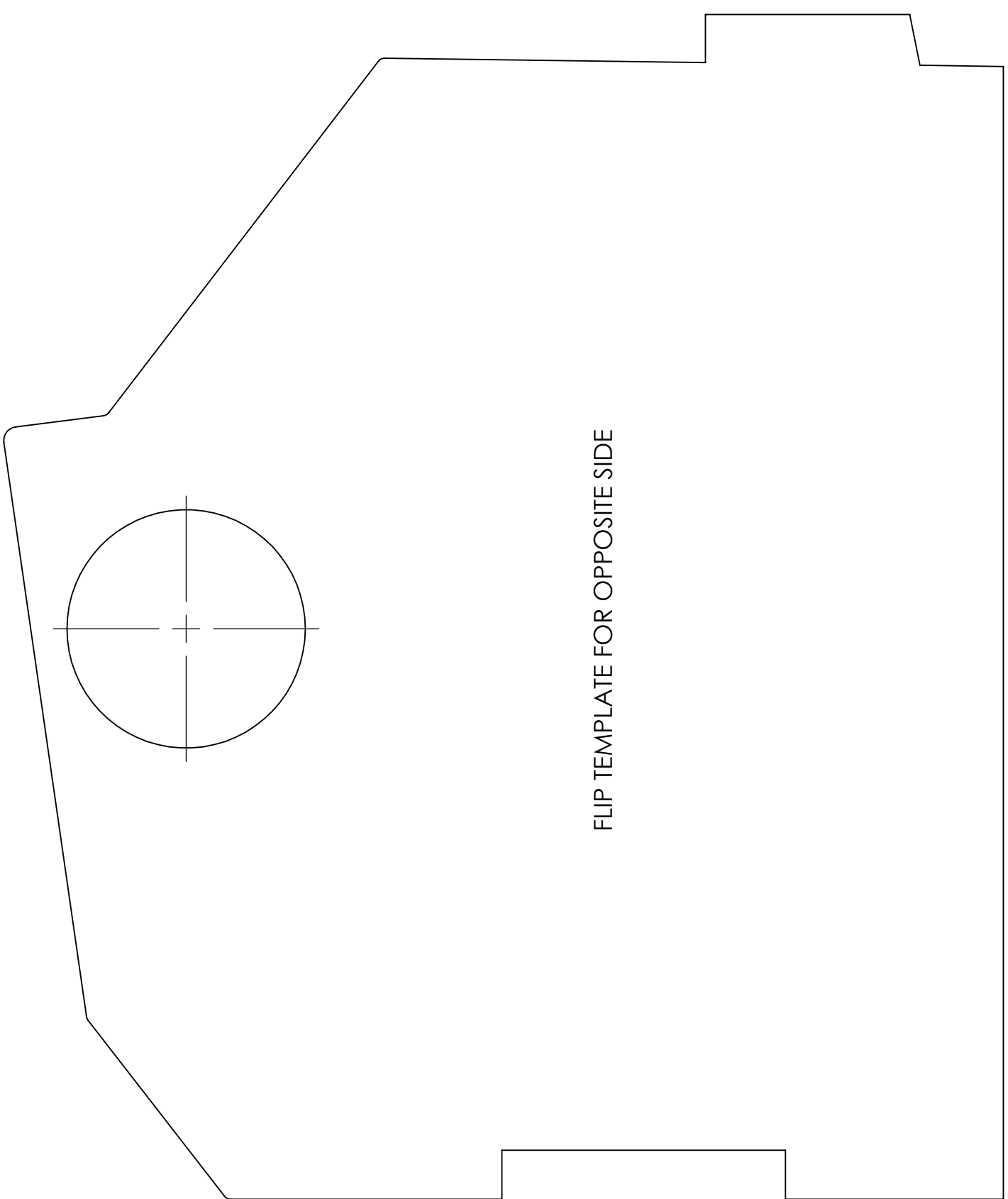
THANK YOU FOR YOUR BUSINESS!

For questions or additional information feel free to call and ask for tech support or email us through our website at: rtproutv.com/contact



Show Us Your Ride!

Get a photo of your RT Pro UTV equipped vehicle and send them in for a chance to be featured in our customer gallery!



FLIP TEMPLATE FOR OPPOSITE SIDE

1
2
3
4
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